Editor Motor Service Bureau Review of Reviews The following suggestions, it consistently followed, will tend to The following suggestions. If consistently followed, will tend to make a motor car engine give satisfactory service for a longer period and diminish the repairs and adjustments required by it. In the case of a new engine, fresh from the factory, avoid driving it at more than one-third or one-half full speed and also at full throttle for long periods, during its first 1,000 miles of service. Always use the best oil obtainable and renew the supply before it has deteriorated noticeably through use. Consult the oil pressure or flow indicator frequently, so that any failure of the oil supply may be noticed before damage has been done. Clean the oil strainer, and flush out oil distribution passages with

Clean the oil strainer, and flush kerosene frequently.

Remember that perfect inbrigation is the most important factor in securing long service from an engine. Don't run an engine fast oc bard, when it is at cold that the oil has thickened. Don't run an engine fast oc bard, when it is at cold that the oil has thickened. Don't run and some possibility of the rauffler being burst thereby, but if the frontile is kent as nearly closed as possible to the lability of an explosion and of daminot allow overheating from hock of circulating water to occur, as the play tons may scratch the cylinder though the evylinder block has cooled. Axold freesing of the cooling existen with water intil the cylinder block has cooled. Axold freesing of the cooling water, as it unually causes cracking of the cylinder walls or jackets.

Never allow an engine to run idle at a speed high enough to make it notice of the power developed is expended in wearing the engine out. Do not let an engine run unreasonably fast on low gear, on a level road, as this amounts practically speaking to racing it idle, the load upon it being very light. Refrain from running long distances with an engine that is missing explosions, especially if the "going is hard," for the powerful, unequally spaced impulses, pound out the bearings and stress the moving parts abnormally.

For a somewhat similar reason, no

bearings and stress the moving parts abnormally.

For a somewhat similar reason, no engine, any of the moving parts of which are loose, should be operated because instead of the reasonable pressures that normally act between the working parts, there are destructive blows which cause rapid wear of bearings and stresses which may lead to the breaking away of parts from their fastenings and the wrecking of the whole engine. Fortunately, the looseness of parts makes itself known by pounding noises and it is imperatively necessary that such noises be beeded, and the required readjustments promptly made.

necessary that such noises be heeded, and the required readjustments promptive made.

One who habitually drives an entropy one who habitually drives an entropy one who habitually drives an entropy of the secured from an engine that is rarely run at above half speed as from the same engine operated continuously at top speed. One important reason why an airplane engine is so short lived is that it is nearly always worked at maximum speed. Of course, automobile engines are built to be driven hard, but the owner ought to realize what the result will be.

Operating an engine for long periods, with wide open throttle, and excessively slowed down, for instance in severe hill climbing, is usage which shortens its service period and, before it has slowed down very low, with "gas" fully on, and certainly before it begins to "labor." a lower gear should be engaged. In a general way, demanding the utmost of speed or pulling power from an engine, reduces the total service it can render. Running with the spark too far advanced, especially with open throttle, should be carefully avoided, as it causes excessive bearing wear and operating an engine, after it has become so heavily carbonized that it self-ignites its charges, producing the effects of over-advanced ignition, is detrimental for the same reason.

"Stepping on the throttle," when a car is running slowly on high gear, in order to accelerate rapidly, is not in the interest of engine durability, especially if spark position is not carefully regulated. It is much easier upon the engine to open the throttle, when a car is running slowly on high gear, in order to accelerate rapidly, is not in the interest of engine durability, especially if spark position is not carefully regulated. It is much easier upon the engine to open the throttle gradually and still better to engage a lower gear and accelerate on this, if the car has been greatly slowed down. Many engines shake badly above a certain speed of have certain speeds at which they vibrate worked that he avoided if long, u

FREEING "STUCK" ENGINE



following: Squirt a small quantity gasoline into each cylinder, through spark-ping opening and give it a le time to work down around the paslittle time to work down around the patons and rings, then put the car little
high gear, jack up one rear wheel and
try turning it backward and forward
by hand. By applying considerable power in this manner, first in one direction and then in the other, the pistonsshould break away from the cylinder
walls and the engine become free. Assoon as this has been necomplished and
before starting the engine under power, light cylinder oil should be supplied
each cylinder through the plug opening.
The hot water treatment you suggest
would thin the oil if it were simply
cold, but might not hely matters if it
were badly gummed. I not try to heat
the cylinders too fast, if they are very rs too fast, if they are very

KNOCK HARD TO DIAGNOSE



DANGER FROM MUFFLER EXPLOSIONS.



e ignition on, as then the amount of burned gas entering the muffler will limited to that due to occasionally seed explosions, which sometimes occay when an engine is throttled away with an forced to turn over faster an it would under its own power.

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of .002 in., according to the Instruction book, I find that when I try been slowed down, the engine | duce knocking,

rotated by the fingers, when its valve is in the closed position—the test to be made when the engine is hot. That is, if there is still clearance when the parts are hot, the adjustment is not too close. Quite likely the thumping that you hear is due to explosions that are missed as a result of the intake manifold becoming "loaded" with gasoline, while the throttle is nearly closed and an overrich mixture this being produced. This condition in connection with slight looseness of the moving parts, will produce knocking.

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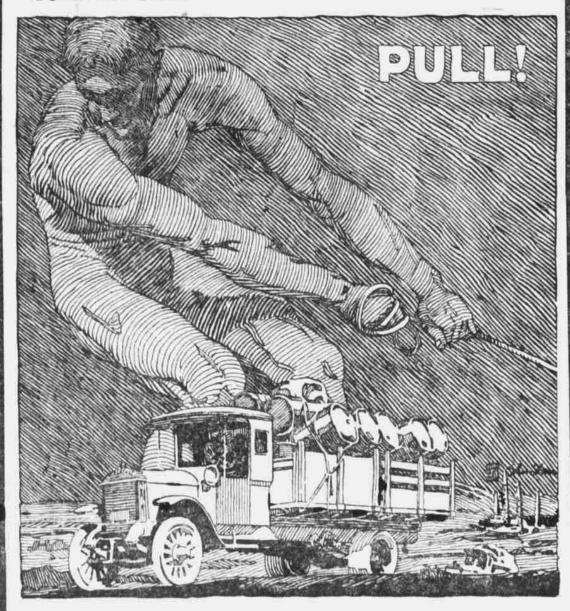
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